

# Instructions of installing Pureflo Jet

## WARNING

**DISCONNECT THE POWER.**

**DISCONNECT THE HOT/COLD WATER - TURN TUB TO ITS SIDE**



**Step 1:** Disassemble Jet: Pull off “pin lock” Twist motor pump “clockwise” to detach housing and pump. Remove the lock Nut



**Step 2** At the Jet housing ; look for the largest locking gap & mark the black line as shown This will help you to line up Jets at **Step 8**



**Step 3** Disconnect Power & Remove. the defective Jet. Clean both sides of Jet Hole.



**Step 4** Align the plastic O” ring adapter to cover completely Jet hole and use pencil to draw a circle. This will help you to line up the Jet before tighten the lock nut



**Step 5** Apply **good amount** of silicon on plastic housing as picture shown above



**Step 6:** Place the adapter ring onto housing and top of silicon. Wipe out any residue of silicon before it dries out.



**Step 7:** Apply **second layer** of silicon on top of the ring as picture shown Use finger to smooth silicon as needed



**Step 8:** Install Pump housing: Insert Housing and Adapter onto the pencil circle marking  
**Note:** Black marked ink must be installed at **90**degree to the **bottom** of tub.



**Step 10** Slowly turn “clockwise” the lock nut . Avoid turning the housing.



**Step 11** Holding housing: Remove the rubber gasket from motor pump. Lock pump to housing “counter-clockwise”. hold pump tight while tightening the lock nut



**Step 12.** Remember to return Black gasket to the pump prior installation. Twist Pumps Counter Clockwise onto housing Plug in lock pin and power connectors



**Step 13** Hook up Blue connectors to Pureflo Pumps. Move Air tube to Blue Box. Connect AC Power. For Further Instruction