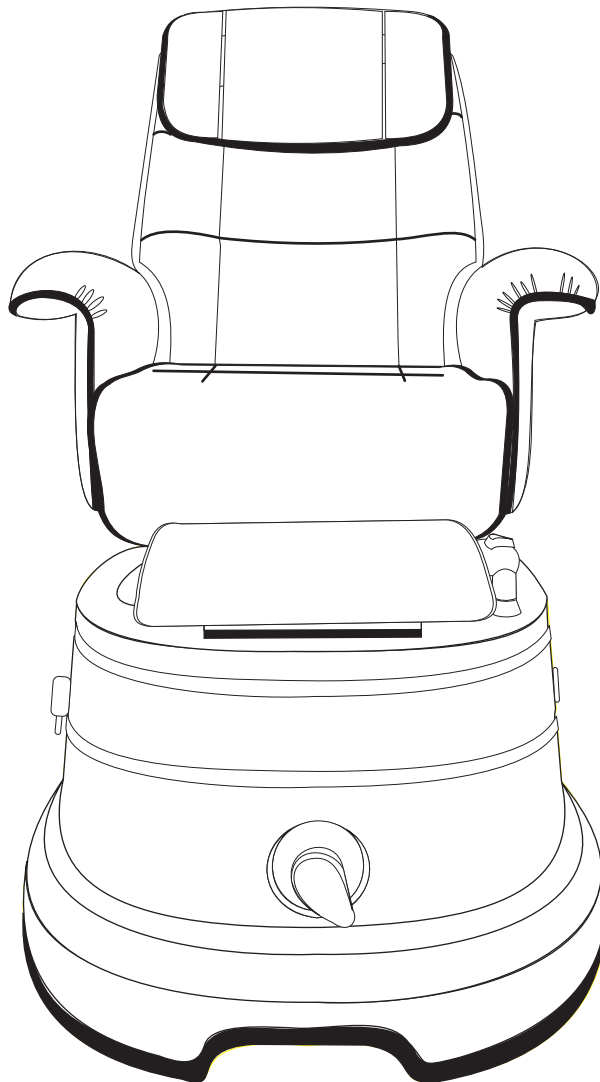


# PACIFIC WHIRLPOOL SPA

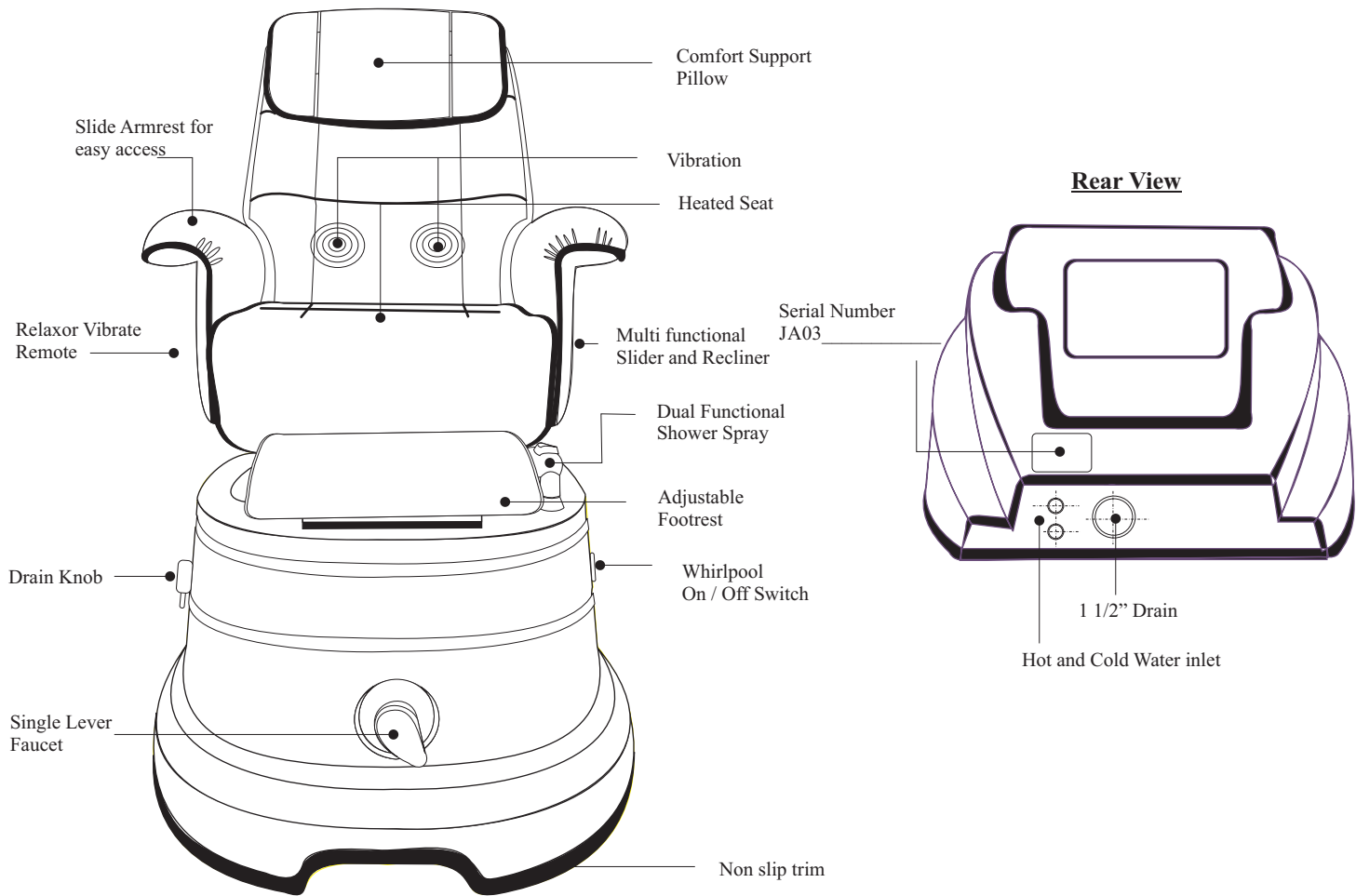
## User's Manual

Please read user's Manual thoroughly  
before using pedicure spa

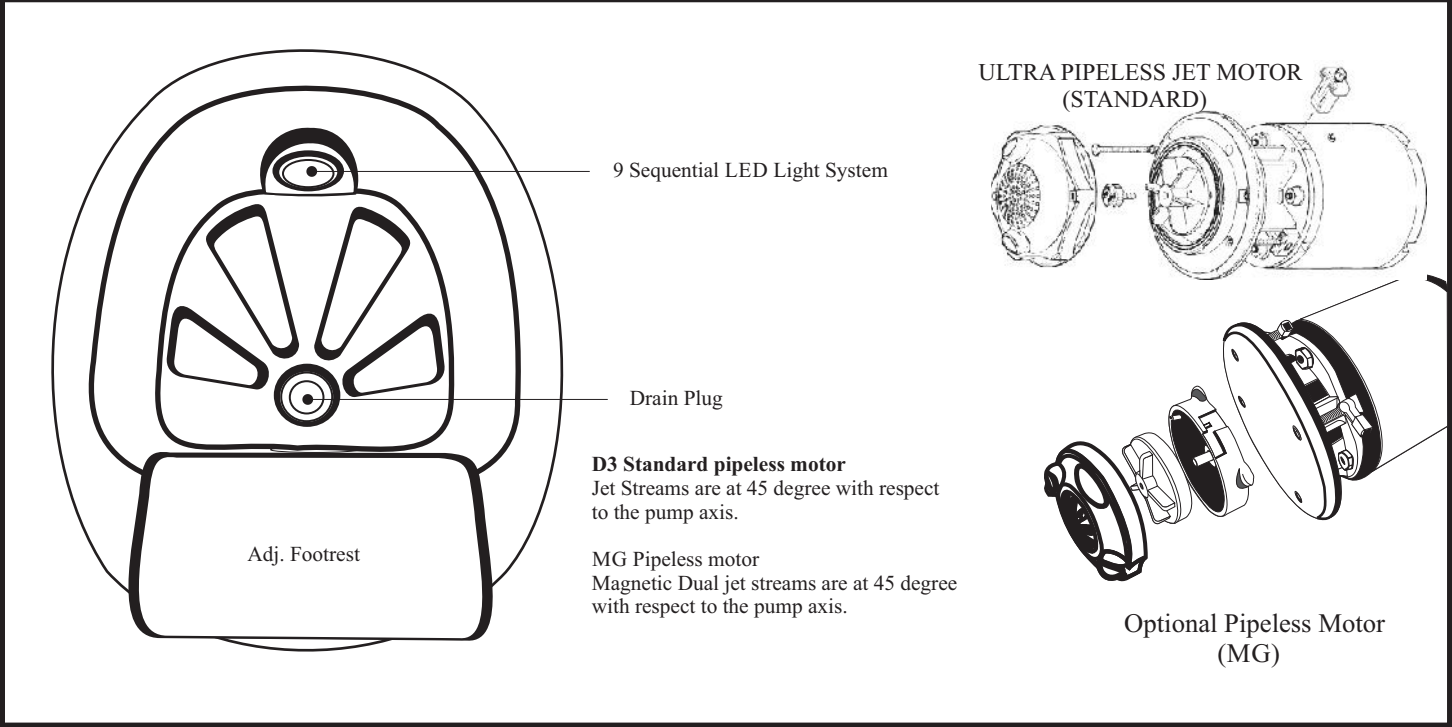


# Pacific DS

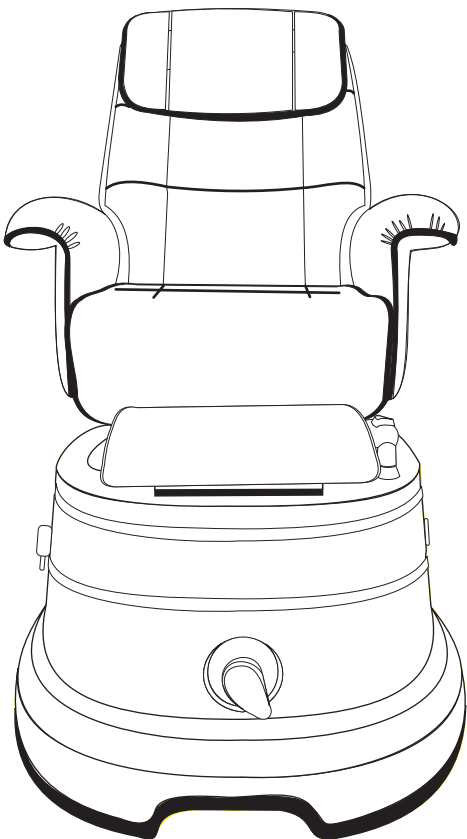
Identification



## Basin



Pacific DS  
Specification



Specification

Dimension & Weight (Shipping)	Pedicure Spa & Massage Chair Stool	67L x 37W x 40H 20.25L x 8.5H x 20W	158 lbs 19 lbs
Dimension & Weight (Net)	Pedicure Spa & Massage Chair	55"L x 27 1/2"W x 51 1/2"H	118 lbs.
Capacity of Tub	Pacific	4.5 U.S Gallon	
Switch		On / Off Air Activated Switch	
Power Source	Dedicated 15Amp Wall Outlet Require Pipe - less whirlpool motor Discharge Pump (Optional) Massage System	120Vac, 0.4 Amp. 60Hz, 120Vac, 60Hz 120 - 240 V, 50 - 60Hz, 1.5A (Class 2 Power Supply)	
Plumbing Source	Hot Water Cold Water Drain	0.5 inches (Fitting Provided) 0.5 inches (Fitting Provided) 1.5 inches (See Plumbing Instruction)	
Warranty	Unit Optional Item	One Year 120 Days	

Due to continuous improvements on all our products, specification, characteristics, packing, color, designs are subject to change without notice.

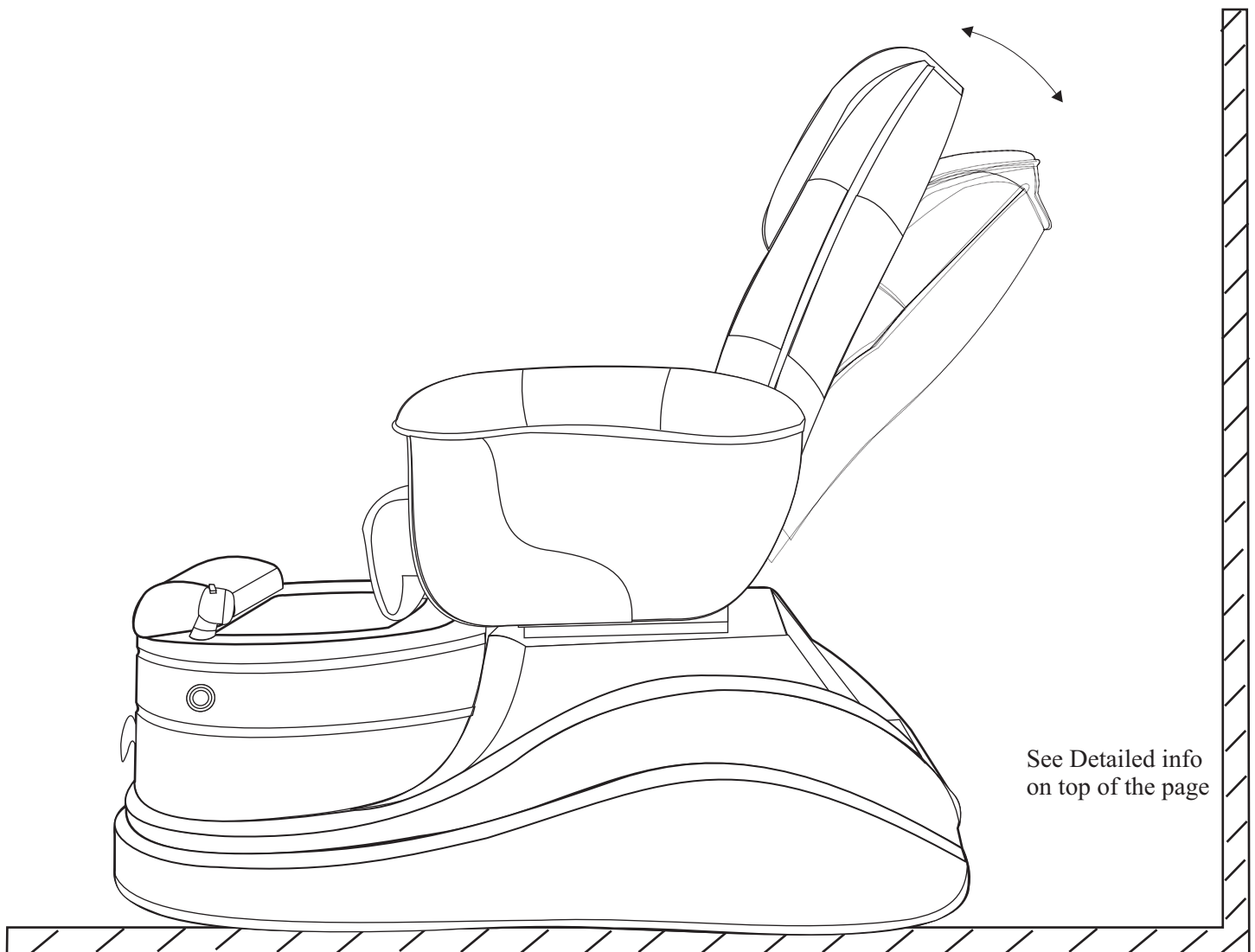
## Installation Specifications Summary

**Warning:** Failure to comply with federal, state or local codes and ordinances will result in warranty being null and void.

As stated, the pedicure spa installation must comply with all **plumbing and electrical codes**. A **licensed plumber and licensed electrician MUST** complete the applicable connections of the pedicure spa.

### Location and support

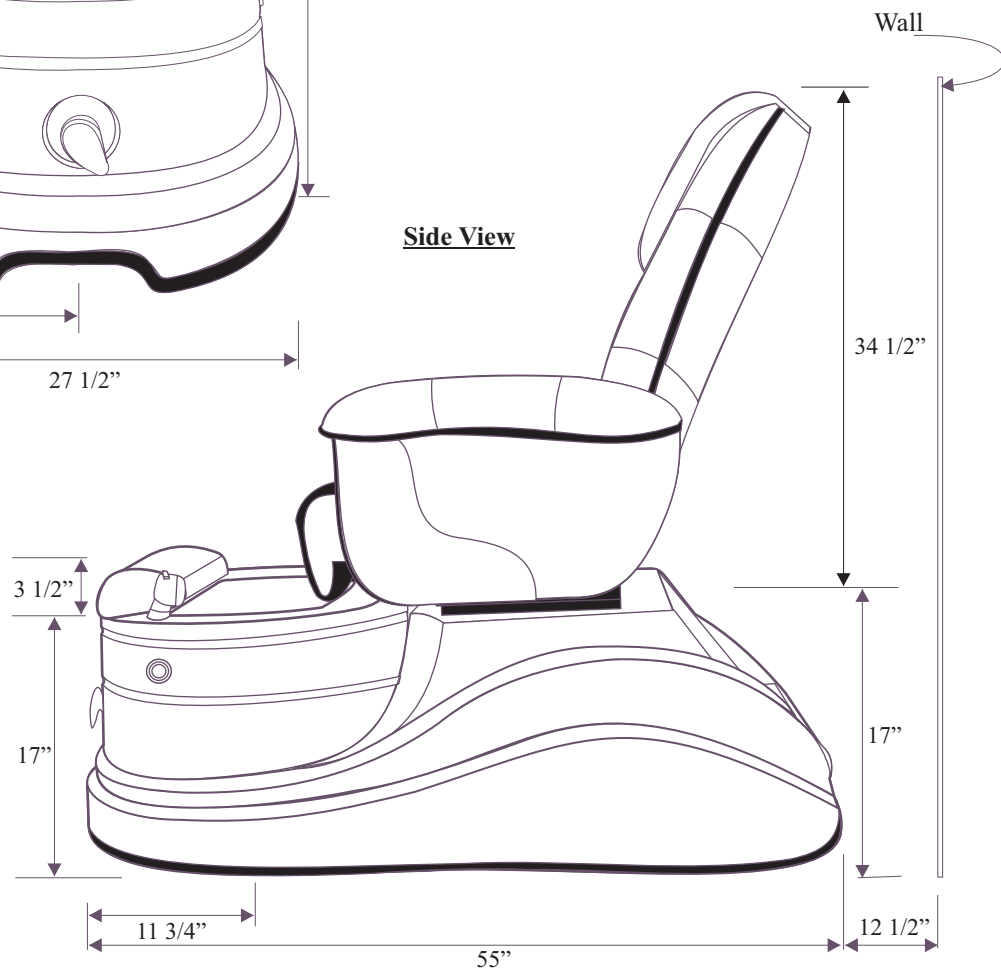
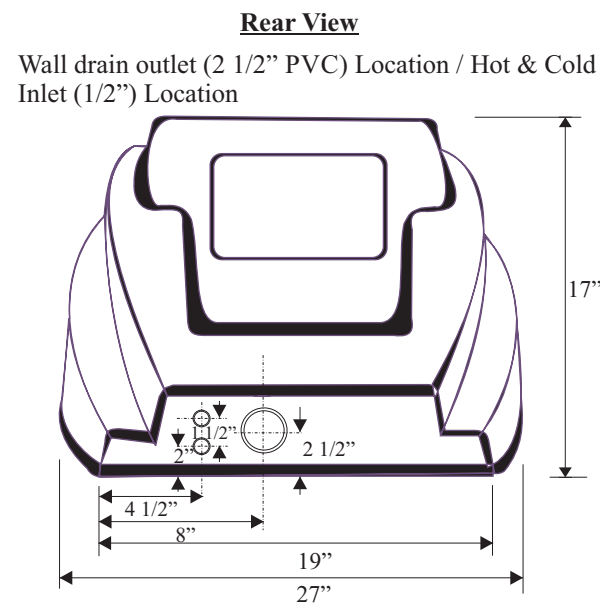
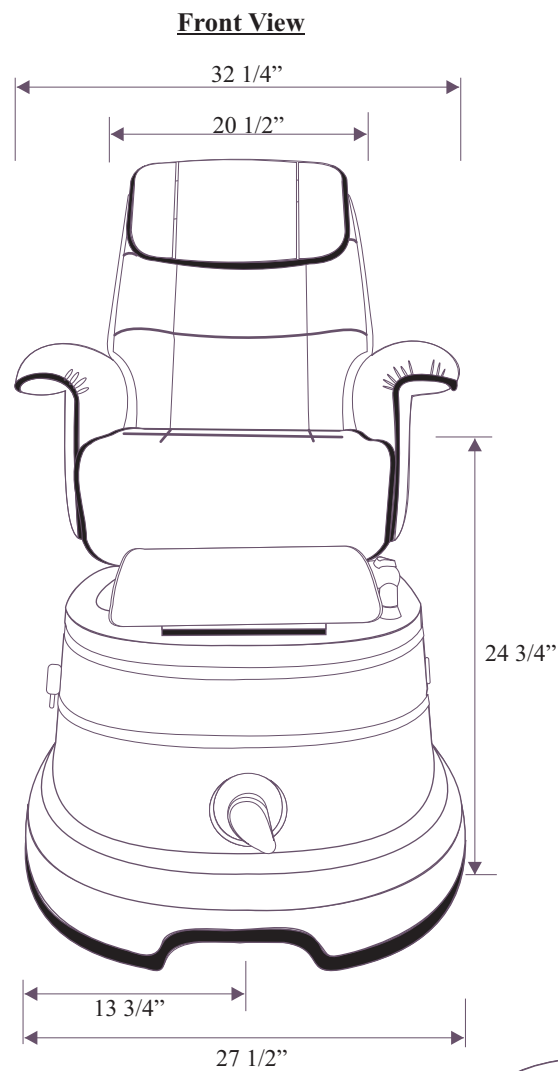
Select a level location. The floor structure beneath the pedicure spa must be capable of supporting the occupied pedicure spa.



Due to continuous improvements on all our products, specification, characteristics, packing, color, designs are subject to change without notice.

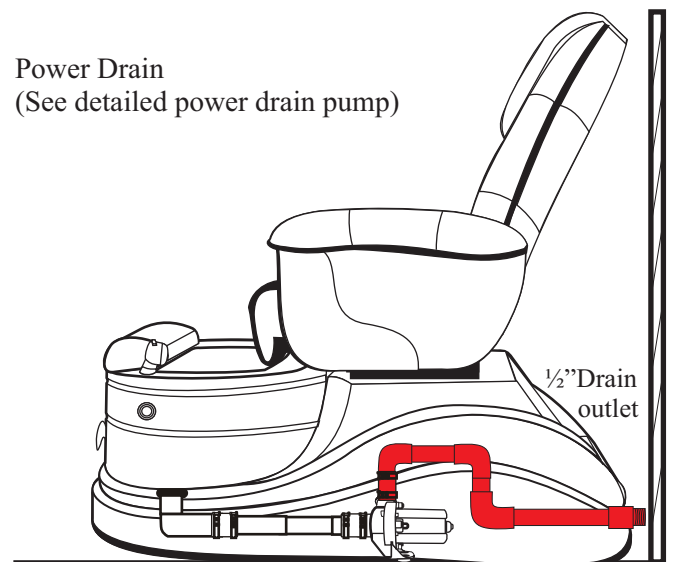
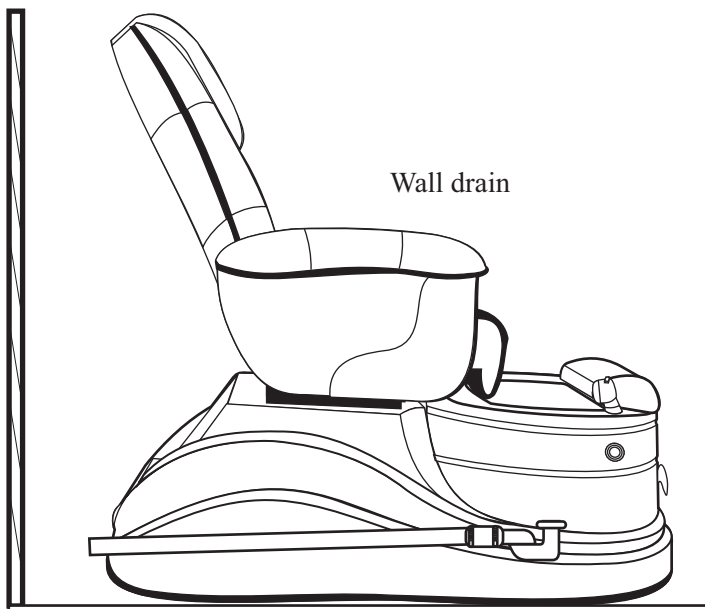
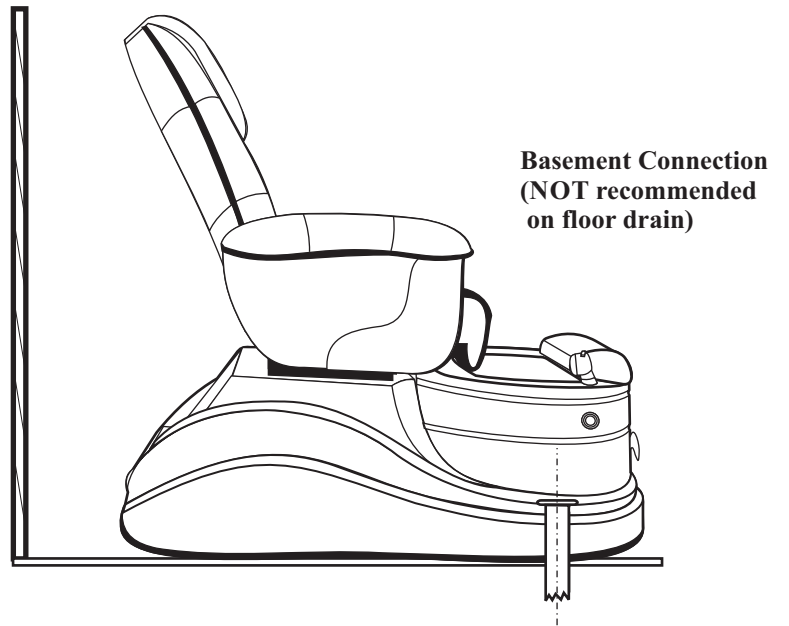
# Pacific DS

Dimension



Manufactured by:	Date:
J&A USA Inc.	Nov/12/13
Model & Dimension:	Prepared by:
Pacific DS	J&A USA Inc.

# Pacific DS DRAIN

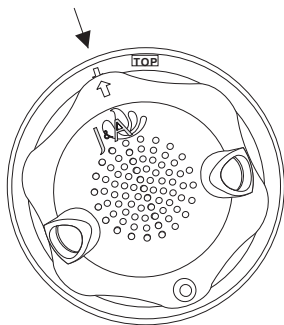


# Ultra jet Whirlpool Motor

## Safety Instructions

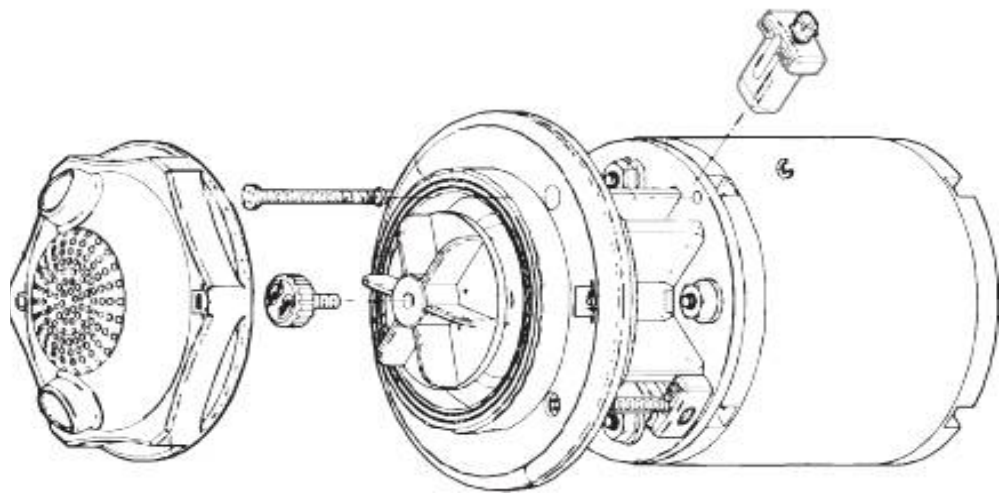
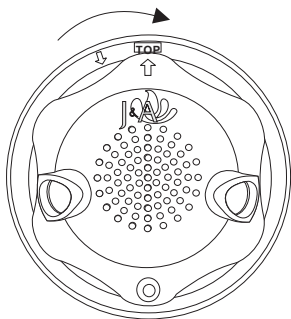
**When using electrical equipment, basic safety precautions should always be followed to reduce the risk of fire, electrical shock, and injury to persons, including the following:**

1. Read and follow all instructions before using the equipment.
2. Keep the cord out of heavy traffic area. To avoid fire hazard NEVER put the cord under the rugs, near heat generating devices.
3. Always turn off the equipment before servicing.
4. Do not drop or insert any object into any openings.
5. Do not operate any equipment with a damaged parts.
6. Any other use not recommended by the manufacturer may electrical shock or injury to persons.
7. Never use outdoors
8. Do not attempt to repair or adjust any electrical or mechanical functions on the unit.



Close Jet Cover

1. Align an arrow line
2. Turn to right (Top indicated)



### Ultra Pipeless Jet whirlpool motor

1. Dual powerful massage jet-streams
2. Jet assembly can be attached from the pump for quick cleaning and sanitizing.
3. Thermally Protected
4. AC motor (long life)
5. Extremely low power consumption .

## Cleaning Instruction

1. Turn the unit off and wait until the motor is fully stops.
2. Remove the front jet cover and notice the locking screw in the center
3. Remove the locking center screw (Indicated an Arrow) and pull out impeller from housing.
4. Use Anti-Bacterial solution (EPA Registered) to clean all part/s.
5. After sanitization, place impeller onto the motor shaft and fasten with center locking screw ( Opposite arrow)

## Ultra Pipeless jet Whirlpool Motor Specifications

Model: CS-0216A-MT

Rating: 120VAC / 60Hz, 0.4A - thermally Protected

Pump: Dual whirlpool Jet Flow

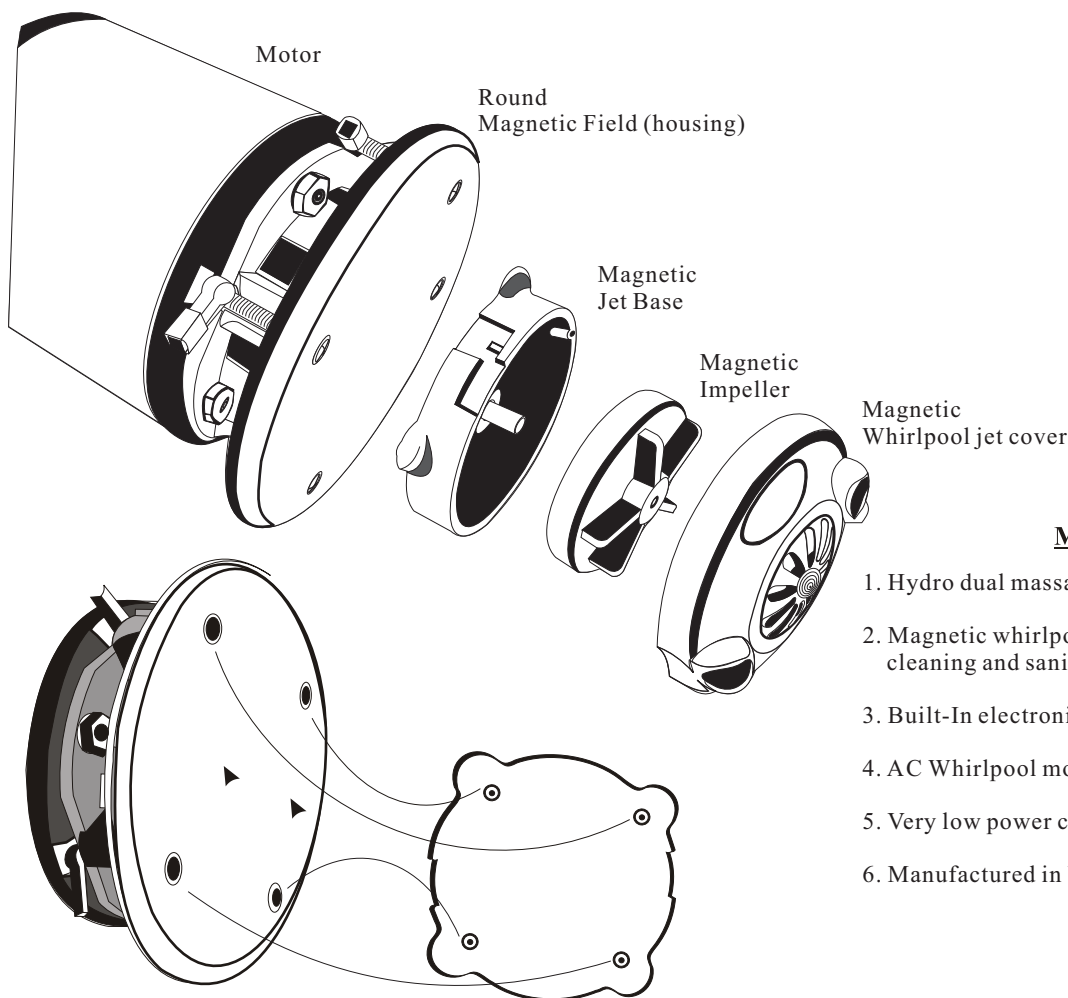
Mounting: Single 3.5" hole Diameter  
Auto tighten Mounting screws(4)

## **MAGNA-JET (OPTIONAL)**

### **Safety Instructions**

**When using electrical equipment, Basic safety precautions must be followed to reduce the risk of fire, electrical shock, and injury to Persons.**

1. Read and follow all instructions before using the equipment.
2. Keep electrical cord out of heavy traffic area. To avoid fire hazard NEVER place electrical cord under the rug, near heat Generating devices.
3. Always turn power off the equipment before service.
4. Do not drop or insert any object into any openings.
5. Do not operate any equipment with damaged parts.
6. Any other use not recommended by the manufacturer may cause electrical shock or cause injury to person/s.
7. Never use it outdoors
8. Do not attempt to repair or adjust any electrical or mechanical.



### **MAGNA-JET Features**

1. Hydro dual massage jet stream
2. Magnetic whirlpool jet cover can be remove for quick cleaning and sanitizing.
3. Built-In electronic sensor for pump control.
4. AC Whirlpool motor (long life)
5. Very low power consumption (27W)
6. Manufactured in USA.

### **Cleaning Instruction**

1. Turn off the unit and wait until the motor is fully stops.
2. Hold Hydro whirlpool jet cover firmly and pull to separate from the round magnetic field.
3. Turn hydro whirlpool jet cover to left to open and pull out impeller.
4. Use Anti - Bacterial solution (EPA Registered) to clean all parts.
5. After sanitize all parts, place impeller and close hydro whirlpool jet cover to turn right to lock
6. Hold firmly the whirlpool cover jet and gently place it onto the round magnetic field. Do not release the hydro whirlpool jet cover until Jet cover is on the round magnetic housing.

### **MAGNA-JET Specifications**

Model: MAGNA-JET - 120VAC, 60Hz, 1.0Amp,

Pump: Hydro-Massage Dual jet Flow

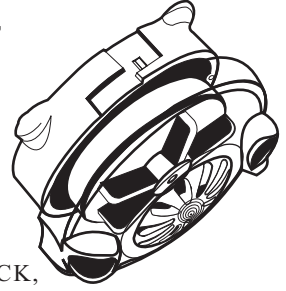
Mounting: Single 3.5" hole Diameter  
Auto tighten Mounting screws(4)



## How to USE Magnetic jet !

**WARNING:** DO NOT RUN DRY, BASIN MUST FILLED WITH WATER TO LEVEL INDICATOR.

**CAUTION: MAGNETIC JET COVER ASSEMBLY MUST ALIGN WITH DISCHARGE PORT POSITIONED AT 3/9 O'CLOCK.**



WHEN READY TO USE, **MAKE SURE** JET COVER IS POSITIONED AT **3/9 OCLOCK** FOR PROPER WHIRLPOOL ACTION IN THE BASIN. IF JET COVER IS **NOT** ALIGN AT 3/9 O'CLOCK, WATER WILL SPLASH OUTSIDE OF THE BASIN.

### **PROPER WAY TO USE MAGNETIC JET SYSTEM**

1- FILL THE WATER TO WATER LEVEL INDICATOR.

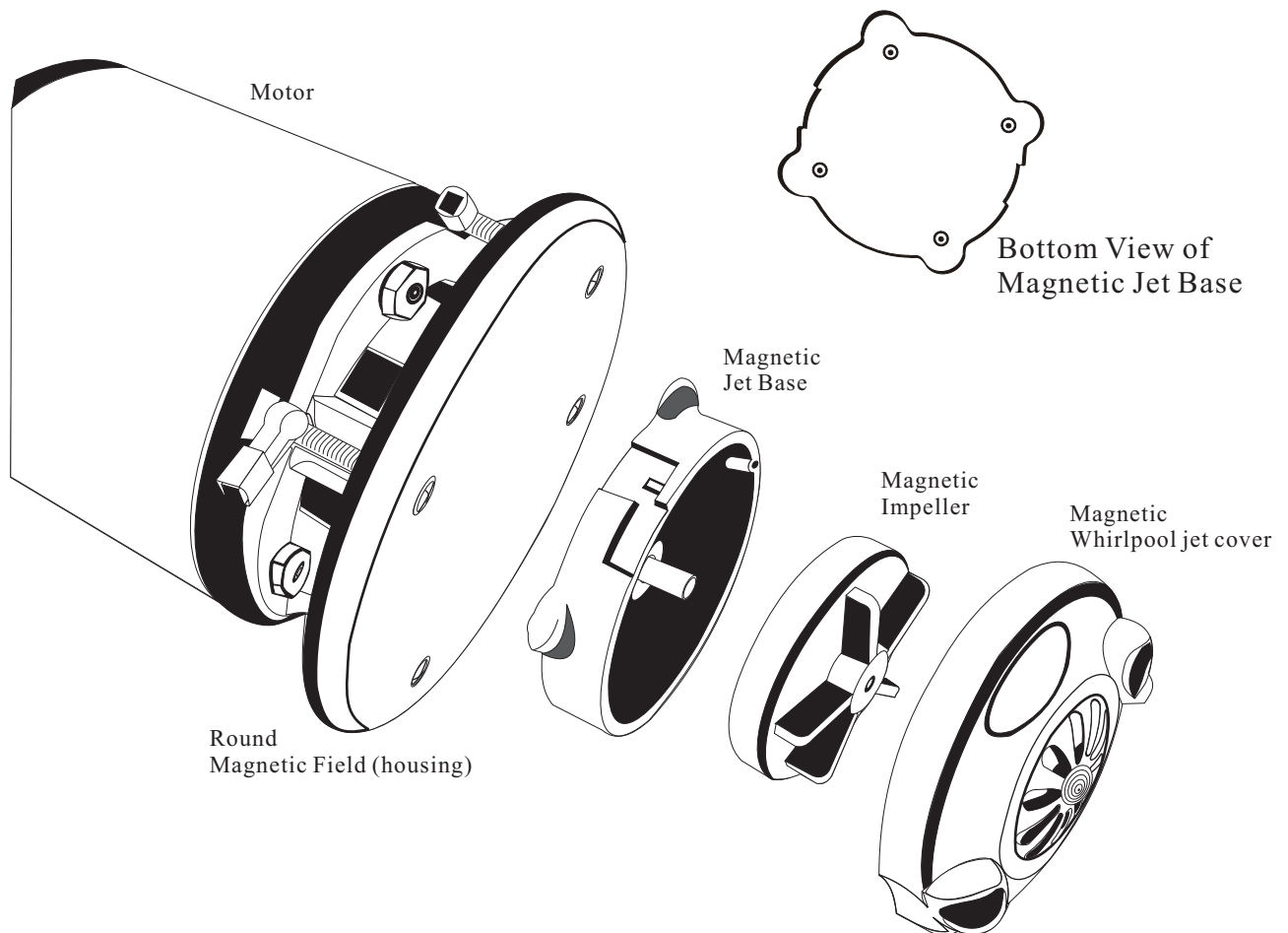
2- HOLD MAGNETIC JET FIRMLY TO BRING CLOSER TO THE ROUND MAGNETIC FIELD AND DO NOT RELEASE

THE MAGNETIC JET PREMATURELY OR THIS WILL CAUSE IMPACTS ON THE JET COVER AND THE ROUND

MAGNETIC FIELD(HOUSING) SHORTENING THE LIFE EXPECTANCY OF THE JET COVER. WHEN THE JET COVER NEARS THE ROUND MAGNETIC FIELD, PLACE JET COVER ONTO THE FOUR DIMPLE AREA (SEE

DIAGRAM). THE JET COVER MUST ALIGN WITH DISCHARGE PORTS POSITIONED AT 3/9 O'CLOCK.

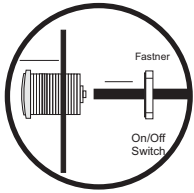
3- WHEN FINISHED WITH CLIENT, DO NOT REMOVE MAGNETIC JET UNTIL MOTOR IS FULLY STOPPED.



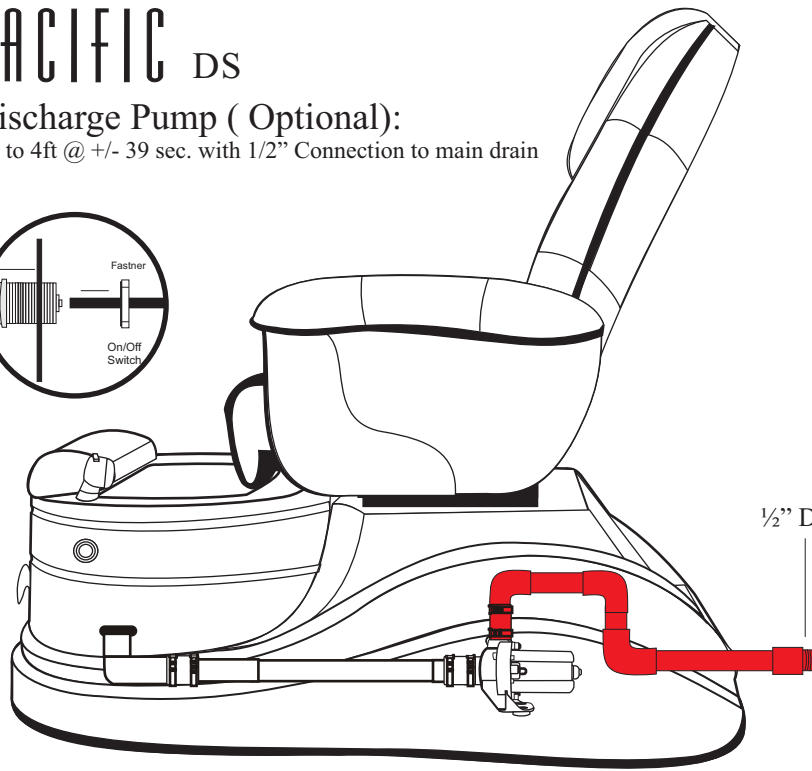
# PACIFIC DS

## Discharge Pump ( Optional):

Up to 4ft @ +/- 39 sec. with 1/2" Connection to main drain



Max. Drainage height : 4ft.

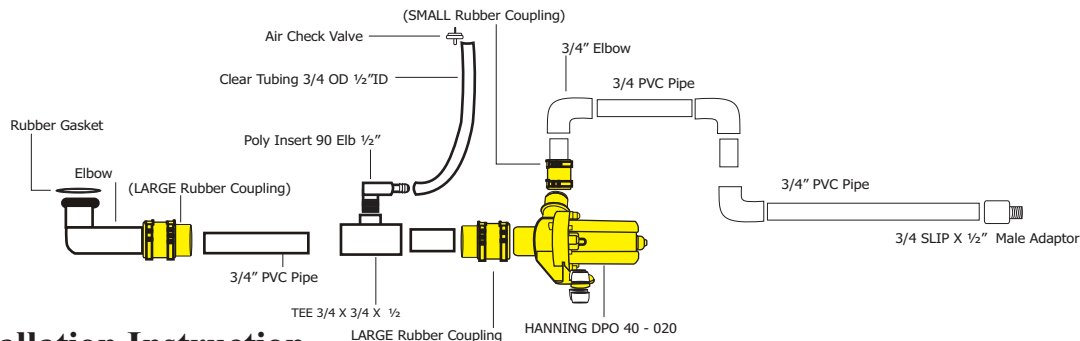


1/2" Discharge Outlet.

DRAIN OUTLET MUST BE 1/2" or 3/4" FOR EFFICIENT DRAINAGE

1/2" X 1/2" Brass Check Valve

PLUMBER MUST BE UTILIZED TO INSTALL CHECK VALVE and Utility Valves for Hot / Cold Water



## Installation Instruction

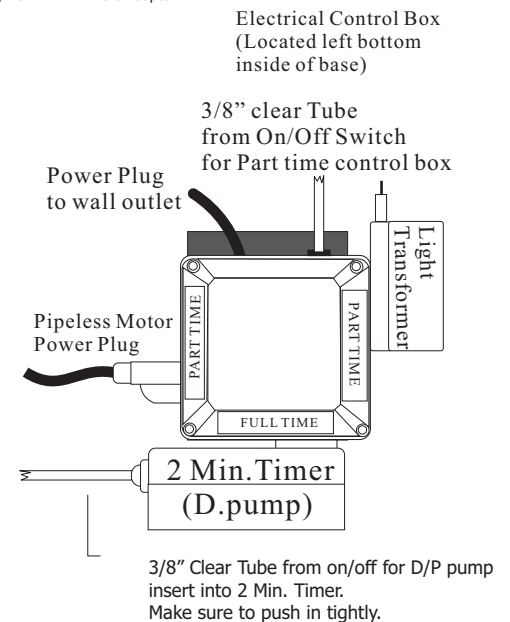
1. Make a hole ( size 1-3/8") for the On/Off switch as shown (see fig 1). Pre-drill required.
2. Placed a 1/8" clear hose into the rear of the switch and on/off switch into the hole.
3. The discharge pump kit is made to fit onto the pedicure unit. (see fig 2)
4. Connect E-Z connector onto the drain elbow.
5. Plug discharge pump outlet into the two minute timer outlet
6. Plug two minute timer into the wall outlet.
7. It is very important that tip of the clear tub remain above the water Level with one loop as shown.

**\*\* Please cut to fit 1" Flex hose to your size\*\***

## Operation Instruction

### Warning ! DO NOT RUN DRY

1. Turn to open drain plug. 3 to 5 second for air to release from the pipe
2. Press On/Off switch to activate timer.
3. At any time, water drain completely from the basin. Press On/Off switch to stop or built in two minute timer.



1-3/8" Hole for On/Off Switch

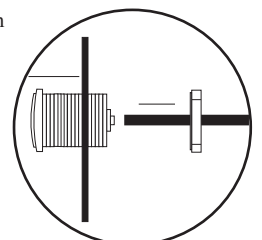
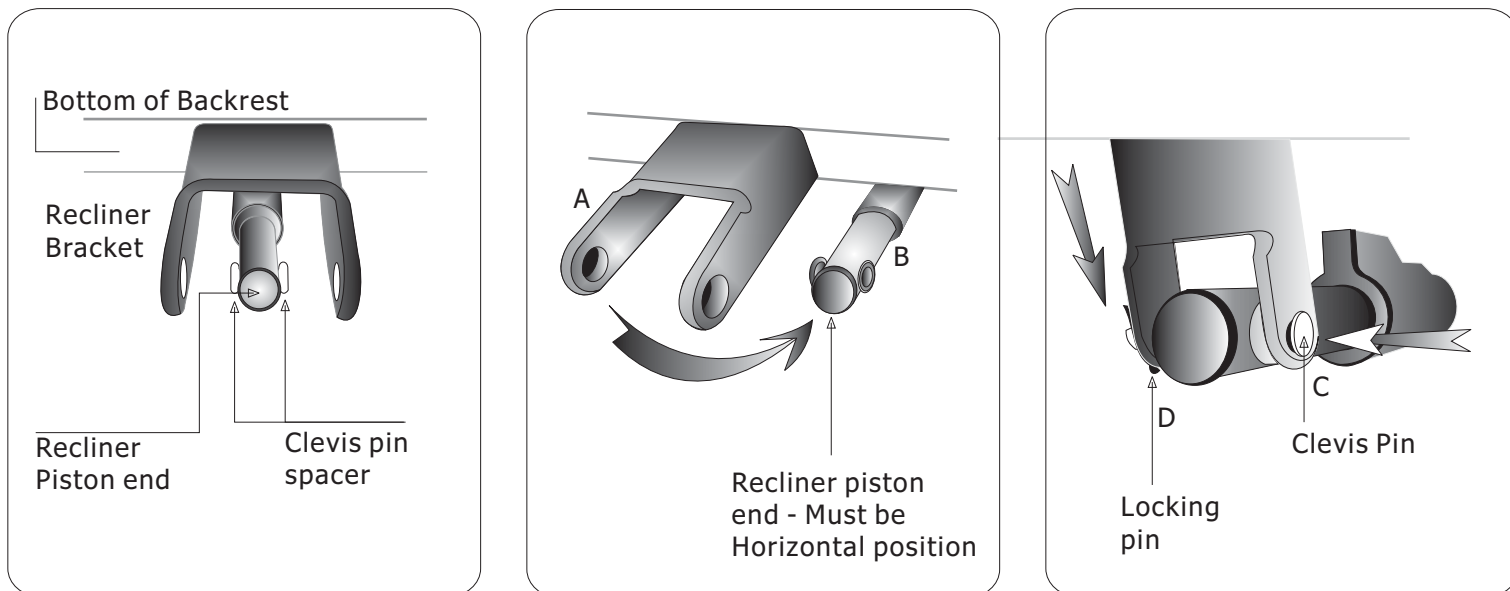


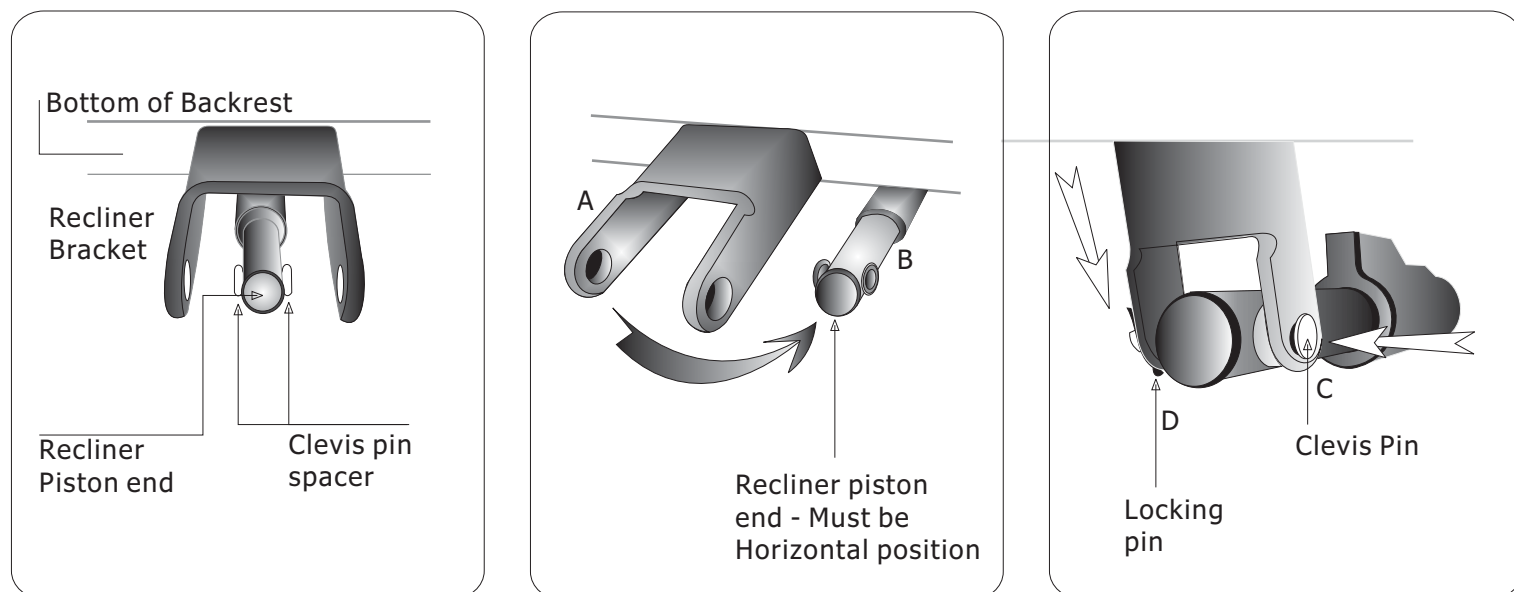
Figure 1

## Recliner Piston End Attachment Instruction



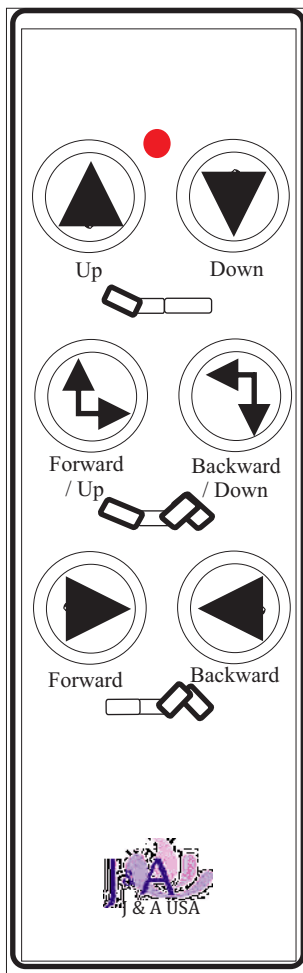
1. Remove Clevis pin from recliner piston end and make sure it is in horizontal position.
2. Slowly raise up the backrest to aligned with recliner piston.
3. Insert Clevis Pin into the backrest bracket through recliner piston and secure with locking pin.

## Recliner Piston End Attachment Instruction



1. Remove Clevis pin from recliner piston end and make sure it is in horizontal position.
2. Slowly raise up the backrest to aligned with recliner piston.
3. Insert Clevis Pin into the backrest bracket through recliner piston and secure with locking pin.

## Chair Position Remote Controller



### Operation:

Press function button till preferred chair position, then release button.

### Function Button

\* Up: Incline Chair back.

\*Down: Recline Chair Back.

\*Forward/Up: Forward chair seat and incline chair back at same time.

\*Backward/Down: Backward chair seat and recline chair back at same time.

\*Forward: Move chair seat forward.

Backward: Move chair seat backward.

### Relaxor Vibration Remote control

#### **POWER**

Activates Massage System

\* Turn On :Press PWR

\*Turn Off: Press PWR again

#### **15 and 30 minute Timer**

Green Light = 15 minute Timer

Hold Down PWR

Amber light = 30 minute Timer

\*Unit may also be turn on by pressing  
Either ZONE key.

To start after timer shuts off:

\*Press PWR or either ZONE key.

#### **MODES**

(Green light indicates active Mode)

##### **SELECT-**

Let you choose zones for steady massage

\*Press SELECT

\*Press either or both Zones to activate.

\*Press either or both Zones to cancel.

##### **PULSE-**

Massage motor turn on and off to provide a pulsing action.

\*Press Pulse

\*Press either or both Zones to activate.

\*Press either or both Zones to cancel.

##### **WAVE-**

Massage motors move up and down in a wave-like motion.

\*Press WAVE

\*Press both Zones to activate.

\*Press any other MODE to cancel.

#### **HEAT**

Activates Heat.

\*Press LO (Amber light) to turn low heat on.

\*Press HI (red light) to turn high heat on.

Works with massage or independently.

30 minute timer.

To continue after Time shuts off, press LO or HI button again.

#### **ZONES**

(Green light indicates active Zone)

1- Zone 1 once to activate massage.

Press again to deactivate.

2- Zone 2 once to activate massage.

Press again to deactivate.

**The location of each zone varies with individual chair style.**

#### **INTENSITY**

Controls INTENSITY during all modes.

Press (+) increase intensity; (-) decrease intensity.

#### **SPEED**

Controls pulsing frequency of massage motors in PULSE mode and controls the velocity as it cycles through in WAVE mode.

Press (+) to increase and (-) decrease speed.

